



BACK PANEL  
400mm x 302mm  
BLEED .1875"

GUSSET  
146mm x 302mm

FRONT PANEL  
400mm x 302mm  
BLEED .1875"

GUSSET  
152mm x 305mm

TOP FLAP  
ALL COPY  
ROTATES 180°

TOP FLAP  
ALL COPY  
ROTATES 180°

HANDLE AREA

HANDLE AREA

HANDLE AREA

HANDLE AREA

NO COPY

NO PRINT

NO PRINT

BOTTOM FLAP  
ALL COPY ROTATES 180°

NO PRINT

NO PRINT

NO PRINT

CENTER

CENTER

CENTER

CENTER

..... FOLD LINES  
..... BLEED LINE

COPY, BORDERS, AND DESIGNS MUST NOT BE CLOSER THAN 3/16" FROM FOLD LINES AND EDGES.  
FOR DESIGNS WHERE THE GUSSET, BOTTOM OR TOP FLAP ARE OF DIFFERENT COLOR OR DESIGN THAN THE FRONT OR BACK PANELS, THE FRONT AND BACK PANEL DESIGN SHOULD BE EXTENDED 3/16" INTO THE GUSSET, BOTTOM, AND TOP FLAP AREAS.

**PACK AMERICA MFJ LARGE DIE**  
FOLD SIZE: 400mm x 146mm x 302mm