



BACK PANEL
400mm x 482mm
BLEED .1875"

GUSSET
146mm x 482mm

FRONT PANEL
400mm x 482mm
BLEED .1875"

GUSSET
146mm x 482mm

TOP FLAP
ALL COPY
ROTATES 180°

TOP FLAP
ALL COPY
ROTATES 180°

HANDLE AREA

HANDLE AREA

HANDLE AREA

HANDLE AREA

NO COPY

NO PRINT

NO PRINT

BOTTOM FLAP
ALL COPY ROTATES 180°

NO PRINT

NO PRINT

NO PRINT

..... FOLD LINES
..... BLEED LINE

COPY, BORDER, AND DESIGN MUST NOT BE CLOSER THAN 3/16" FROM FOLD LINES AND EDGES.
FOR DESIGNS WHERE THE GUSSET, BOTTOM OR TOP FLAP ARE OF DIFFERENT COLOR OR DESIGN THAN THE FRONT OR BACK PANELS, THE FRONT AND BACK PANEL DESIGN SHOULD BE EXTENDED 3/16" INTO THE GUSSET, BOTTOM, AND TOP FLAP AREAS.

PACK AMERICA MFJ XLARGE DIE
FOLD SIZE: 400mm x 146mm x 482mm