



BACK PANEL
438mm x 432mm
BLEED .1875"

GUSSET
152mm x 432mm

FRONT PANEL
438mm x 432mm
BLEED .1875"

GUSSET
152mm x 432mm

TOP FLAP
ALL COPY
ROTATES 180°

TOP FLAP
ALL COPY
ROTATES 180°

HANDLE AREA

HANDLE AREA

HANDLE AREA

HANDLE AREA

NO COPY

NO PRINT

NO PRINT

BOTTOM FLAP
ALL COPY ROTATES 180°

NO PRINT

NO PRINT

NO PRINT

FOLD LINES
BLEED LINE

COPY, BORDER AND DESIGN MUST NOT BE CLOSER THAN 3/16" FROM FOLD LINES AND EDGES.
FOR DESIGNS WHERE THE GUSSETS, BOTTOM OR TOP FLAP ARE OF DIFFERENT COLOR OR DESIGN THAN THE FRONT OR BACK PANELS, THE FRONT AND BACK PANEL DESIGN SHOULD BE EXTENDED 3/16" INTO THE GUSSET, BOTTOM AND TOP FLAP PIECES.

PACK AMERICA MFJ XXLARGE DIE
FOLD SIZE: 438mm x 152mm x 432mm